



Piping Service, Inc.

100 County Road KK
Kaukauna, WI 54130
Phone: (920) 734-1666
Fax: (920) 766-0116

Our commitment to **Superior metal fabrication & Timely delivery** provides a cost-effective option for our Customers.

Capabilities

Plasma Cutting Machine – 1/2” Stainless Steel, 1-1/2” Carbon Steel

Waterjet – See details below

Bending Rolls – 3/8” Stainless Steel, 1/2” Carbon Steel

Plate Shear (10') – 1/4” Stainless Steel, 3/8” Carbon Steel

Press Brake (10'-250ton) – 3/8” Stainless Steel, 1/2” Carbon Steel

Band Saw – Marvel, Series 8 Mark II Vertical

Iron Worker – 3/16” to 1-1/16” holes up to approx 1” thick



Flow Mach 2 – 2031b

- FlowPath CAD/CAM Software with .dxf file conversion (AutoCAD compatible)
- High accuracy cutting to +/- 0.008 tolerance
- Cut envelope of 80 inches x 122 inches
- Materials up to 6 inches thick
- Superior smooth edge finish (no burrs/slag) with little to no cleanup required
- Narrow kerf allows tight nesting of parts for maximum production
- No heat affected zone – no thermal stress, annealing, hardening, etc.
- Short turnaround - we can cut your part(s) and get them to you in days.
- *We can even take a your picture and convert it to a cut-able program – ask us how!
- Prototype or production – no job to big or too small



Materials:

Mild Steel, Stainless Steel, Titanium, Copper, Brass, Bronze, Aluminum, Plastics, Rubber, Wood, Glass



Contact Piping Service for a bid on your next project.